

Proceedings: CCS Cost Network 2017 Workshop

13 - 14 September 2017 London, UK

IEAGHG Technical Report 2018-03 March 2018

IEA GREENHOUSE GAS R&D PROGRAMME

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The Steering Committee for this workshop were:

- Howard J Herzog, MIT (Chair)
- George Booras, EPRI
- Keith Burnard, IEAGHG
- John Chamberlain, GasNatural Fenosa
- Jon Gibbins, University of Sheffield
- Jeffrey Hoffmann, USDOE NETL
- Wilfried Maas, Shell
- Sean T McCoy, LLNL
- Edward S Rubin, CMU (Editor)

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Further information or copies of the report can be obtained by contacting IEAGHG at:

IEAGHG Pure Offices Cheltenham Office Park Hatherley Lane Cheltenham Glos. GL51 6SH UK

Tel: +44 (0)1242 802911 E-mail: mail@ieaghg.org Web: www.ieaghg.org

# PROCEEDINGS: CCS COST NETWORK 2017 WORKSHOP

#### 13-14 SEPTEMBER 2017

LONDON, UK

ORGANISED UNDER THE AEGIS OF THE

CCS COST NETWORK IEA GREENHOUSE GAS R&D PROGRAMME CHELTENHAM, UK

BY STEERING COMMITTEE MEMBERS:

HOWARD J. HERZOG (CHAIR), MASSACHUSETTS INSTITUTE OF TECHNOLOGY GEORGE BOORAS, ELECTRIC POWER RESEARCH INSTITUTE KEITH BURNARD, IEA GREENHOUSE GAS R&D PROGRAMME JOHN CHAMBERLAIN, GASNATURAL FENOSA JON GIBBINS, UNIVERSITY OF SHEFFIELD JEFFREY HOFFMAN, USDOE NATIONAL ENERGY TECHNOLOGY LABORATORY WILFRIED MAAS, SHELL GLOBAL SEAN T. MCCOY, LAWRENCE LIVERMORE NATIONAL LABORATORY EDWARD S. RUBIN, CARNEGIE MELLON UNIVERSITY

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#### AGENDA

#### Wednesday, September 13, 2017

#### 9:00 Welcomes

#### 9:15 Session 1: Learnings from Recent UK Studies

Chair: Jon Gibbins

- a. UK costs for a range of CCS technologies, Suzanne Ferguson, Amec FW
- b. Natural Gas Post-combustion, Den Gammer/Andrew Green, ETI

#### 10:45 Break

#### 11:00 Session 2: Cost of Large-scale CCS Projects

- Chair: Jeff Hoffmann
- a. Petra Nova, David Greeson, NRG
- b. Quest, Wilfried Maas, Shell Global

#### 12:30 Lunch

#### 1:45 Session 3: Cost of Emerging Processes

Chair: George Booras

- a. Update on NET Power: Demonstration and Commercial Activities, Mike McGroddy, 8 Rivers Capital
- b. Demonstrating CO<sub>2</sub> capture <\$40/ton: Experience from Industrial Projects, Prateek Bumb, Carbon Clean Solutions

#### 3:15 Break

#### 3:45 Session 4: CCS in Energy-Economic Models

Chair: Keith Burnard

- a. A review of CCS techno-economic representation in Integrated Assessment Models James Glynn University College Cork
- b. What is the role of CCS in determining costs and climate outcomes of scenario analysis in Integrated Assessment Models?, Richard Millar, Oxford University
- 5:00 Networking reception (Imperial)

#### 7:30 Dinner, Coco Momo

#### Thursday, September 14, 2017

#### 9:00 Session 5: CCS Flexibility

Chair: Howard Herzog

- a. Quantifying and qualifying the role and value of flexible CCS to the decarbonisation of national electricity systems, Clara Heuberger, Imperial College
- b. Decarbonising the Australian National Electricity Market - Implications for CCS, Andy Boston, Red Vector

#### **10:30 Three Parallel Breakout Sessions**

- A. Energy-Economic Models: Is CCS being represented appropriately? (co-chairs: Howard Herzog, Niall MacDowell)
- B. Learnings from demonstration projects: what will the next plant cost? (co-chairs: Jeff Hoffmann, George Booras)
- C. Beyond demonstrations: CCS projects with multiple repeat units (co-chairs: Jon Gibbins, Den Gammer)
- 1:30 Lunch
- 2:30 Breakout Group Reports
- 3:15 General Discussion
- **3:45 Next Meeting** Topics, Location, Timing

4:00 Adjourn

### PARTICIPANTS

NAME		ORGANISATION
Rodney	Allam	8 Rivers Capital
Niels	Berghout	IEA
Nick	Bevan	BEIS
George	Booras	EPRI
Andy	Boston	Red Vector
Sara	Budinis	Imperial College London
Mai	Bui	Imperial College London
Keith	Burnard	IEAGHG
Kong	Chyong	EPRG, University of Cambridge
Harvinder	Deol	Trinity International LLP
Suzanne	Ferguson	Amec Foster Wheeler
Jonathan	Forsyth	BP International Limited
Dennis	Gammer	ETI
Monica	Garcia Ortega	IEAGHG
Diane	Gibbins	Independent
Jon	Gibbins	University of Sheffield; UKCCSRC
James	Glynn	MaREI - ERI - University College Cork
Andrew	Green	Energy Technologies Institute
David	Greeson	NRG Energy, Inc
Leigh	Hackett	Industria Mundum AG
James	Hall	Carbon Clean Solutions Limited
Howard	Herzog	MIT
Clara	Heuberger	Imperial College London
Jeffrey	Hoffmann	US DOE National Energy Technology Lab
Lawrence	Irlam	Global CCS Institute
Anthony	Ku	NICE
Will	Lochhead	BEIS
Wilfried	Maas	Shell
Niall	Mac Dowell	Imperial College London
Luca	Mancuso	Amec Foster Wheeler
Des	McCabe	Ervia
Michael	McGroddy	8 Rivers/NET Power
Charlotte	Mitchell	University of Edinburgh
Richard	Millar	University of Oxford
Mike	Monea	The International CCS Knowledge Centre
David	Reiner	University of Cambridge
Simon	Roussanaly	SINTEF Energy Research
Ann	Satsangi	US Department of Energy
Aniruddha	Sharma	Carbon Clean Solutions Limited
Ragnhild	Skagestad	Tel-Tek
John	Thompson	Clean Air Task Force
Eleni	Tsalaporta	University College Cork (UCC)
Machteld	van den Broek	Utrecht University

#### INTRODUCTION

The fifth meeting of the CCS Cost Workshop was held on September 13-14, 2017 at Imperial College London (South Kensington Campus) under the auspices of the IEA Greenhouse Gas R&D Programme.

The meeting was organized by a Steering Committee chaired by Howard Herzog (Massachusetts Institute of Technology), along with representatives from: Carnegie Mellon University (Ed Rubin), Electric Power Research Institute (George Booras), IEA Greenhouse Gas R&D Programme (Keith Burnard). Lawrence Livermore National Laboratory (Sean McCoy), USDOE National Energy Technology Laboratory (Jeff Hoffmann), NaturalGas Fenosa (John Chamberlain), Shell Global (Wilfried Maas) and the University of Sheffield (Jon Gibbins). In addition, the participation of the UK CCS Research Centre and Imperial College London were critical to the planning and success of this meeting.

The purpose of the CCS Cost Workshops is to share and discuss the most currently available information on the cost of carbon capture and storage (CCS) in electric utility and industrial process applications, as well as the outlook for future CCS costs and deployment. The workshop also seeks to identify other key issues or topics related to CCS costs that merit further discussion and study.

As in past workshops, Day 1 was devoted to a plenary session addressing four general topics. Each session included two invited presentations, followed by a discussion among workshop participants. The second day began with a fifth plenary session topic, followed by three parallel breakout sessions pursuing selected topics in more detail. Reports of the breakout groups were presented in a concluding a plenary session, followed by general discussion and planning for future events.

This document presents brief summaries of the five plenary session topics, together with the full set of presentations by invited speakers. The proceedings of this and all previous CCS Cost Workshop are available at: www.ieaghg.org/networks/costsnetwork/125-networks/costs-networkmembers-area/423-costs-network-membersarea.



#### PRESENTATION SUMMARIES

## Session 1: Learnings from Recent UK Studies

#### Rapporteur: J. Gibbins

Two studies on the cost of full-scale CCS deployment in the UK market were presented in this session. Following its previously unsuccessful approach to fund a small-scale demonstration project based on 'competitions', the UK Government is now considering a more holistic approach to CCUS in its Clean Growth Strategy (https://www.gov.uk/government/publicati ons/clean-growth-strategy), which emphasizes the importance of CCUS being cost-competitive with alternative options if it is to achieve widespread deployment.

In this context there is significant UK interest in both the general, longer-term prospects for CCUS costs. A review of expected costs is being undertaken by Amec Foster Wheeler (FW) for the UK Department for Business, Energy & Industrial Strategy (BEIS). Viable projects for initial deployment are also being examined, as in a study by the ETI on natural gas combined cycle plants with postcombustion capture.

#### UK Costs for a Range of CCS Technologies

Suzanne Ferguson is the Carbon Capture Technical Lead of the Business Solutions Group, Oil, Gas & Chemicals at Amec Foster Wheeler. In her presentation she summarised work done for a forthcoming report, "Benchmarking State-of-the-art and Next Generation Technologies" as part of a BEIS study "Assessing the Cost Reduction Potential and Competitiveness of Novel (Next Generation) UK Carbon Capture Technology". This will eventually be issued into the public domain on the BEIS website. Based on the assumptions used, and within the uncertainty range of the study's cost estimates, this study concluded that the lowest levelised cost of electricity (LCOE) with carbon capture is still natural gas CCGT with a proprietary solvent for CO<sub>2</sub> capture. This result is due to the high efficiency and low capital cost of the base plant, and the fact that natural gas

combustion produces  $CO_2$  conditions less challenging than e.g., coal, resulting in less carbon to be captured and compressed per unit of electricity generated.

For capture from natural gas power plants post-combustion routes appear most attractive (with oxy not far behind), but it was noted that this was for baseload operation. The flexibility advantages of precombustion routes (e.g., hydrogen production) were not, therefore, quantified. Two of the leading novel technologies, the Allam Cycle and molten carbonate fuel cells, appear well positioned to compete with proprietary solvents for base load power generation if they can reduce their capital costs or improve efficiencies further.

#### **Natural Gas Post-combustion Capture**

Den Gammer and Andrew Green reported on work undertaken as part of an Energy Technology Institute (ETI) study performed bv SNC-Lavalin, AEOCOM and the University of Sheffield. For a five-train NGCC power plant (each train being an Hclass GT, HRSG and steam plant, with a CO<sub>2</sub> capture and compression system) the estimated levelised cost of electricity was in the range of 63 to 93 £/MWh. A conceptual layout for the five train plant, capturing 10 million tonnes/year of CO<sub>2</sub> from a single site, is shown below.



Interestingly, it was noted that even with a "conservative" configuration, the capture energy penalty has dropped by more than two percentage points since their 2010 estimates while the base plant generation efficiency has increased by about two

percentage points. Offsetting this improvement, however, the post-Brexit fall in the  $\pounds/US$ \$ exchange rate has raised the capital cost by 3% to 4%, so overall levelised costs have not changed significantly since earlier ETI estimates.

#### Session 2: Cost of Large-scale CCS Projects

#### Rapporteur: J. Hoffmann

Two studies on the cost of full-scale CCS projects were presented in this session.

#### Petra Nova Carbon Capture

David Greeson from NRG gave an overview of the 240  $MW_{eq}$  carbon capture project operating at NRG's 640 MW coal-fired Petra Nova - WA Parish generating station in Texas. This is a commercial venture between NRG and JX Nippon Oil & Gas Exploration that uses a post-combustion  $CO_2$  capture process developed by Mitsubishi Heavy Industries (MHI) and the Kansai Electric Power Co. It captures 1.6 million tons  $CO_2$  per year which is used for enhanced oil recovery (EOR) at the West Ranch oil field.

Greeson reported that the total project cost was approximately one billion dollars, about half of which was for power plant installations and half for the CO<sub>2</sub> pipeline and oil field development. He expressed the total cost of CCS in units of dollars per thousand cubic feet (mcf) of CO<sub>2</sub>. Current cost is about \$3.50/mcf, compared to a maximum value for EOR of \$2.00/mcf. That gap could be closed in a decade with gradual cost reductions of 4%/year, or much faster with proposed policy incentives.

A unique feature of the Petra Nova project is the commercial structure which includes oil sales. Greeson said that oil revenues pay for the entire project.

Overall, he saw the CCUS industry as progressing and beginning to emerge commercially, but still facing a number of "headwinds" including cost, competition, scale, development, reputation, and time for constructing new projects.

#### Quest CCS Project Costs

Wilfried Maas from Shell Global summarized Shell's current involvement in CCS projects worldwide, then focused on the Quest CCS project in Alberta, Canada, where  $CO_2$  is being captured at the Scotford Upgrader industrial facility, then stored in a deep saline aquifer (the Basal Cambrian Sands). This project is a joint venture between Shell, Chevron and Marathon Oil. Since startup in August 2015, Quest has captured, transported and safely stored 2 million tonnes of  $CO_2$  as of June 2017.

In terms of cost, the project CAPEX (including the FEED study) was 929.7 million Canadian dollars (CAD), or about 744 million USD. Actual 2016 OPEX was 30.2 million CAD (~24.2 million USD). On a normalized basis the reported costs per tonne of CO<sub>2</sub> avoided were 77.4 CAD/t (62 USD/t) in 2015, increasing to 92.7 CAD/t (74 USD/t) in 2016. The reported costs per tonne captured were 15%-16% lower than the cost per tonne avoided.

#### Session 3: Cost of Emerging Processes

#### Rapporteur: G. Booras

This session focused on the cost of new and innovative technologies that include CO<sub>2</sub> capture. Special emphasis was placed on the methodology for estimating capital costs of novel equipment components and systems, and how costs are expected to improve as the technology moves from First-of-a-Kind (FOAK) to *Nth*-of-a-Kind (NOAK) projects. The session included speakers from NET Power and Carbon Clean Solutions.

## Update on NET Power: Demonstration and Commercial Activities

Mike McGroddy from 8 Rivers Capital gave an overview of the NET Power supercritical  $CO_2$ power cycle (Allam Cycle) technology and its development and commercialization timeline. The NET Power partners include 8 Rivers, Excelon, and CB&I. The power cycle is very efficient and captures  $CO_2$  as an inherent part of the process. 8 Rivers believes the process will be economically competitive with NGCC plants that do not include CCS. The novel components are the combustor and turbine, which are being developed by Toshiba. McGroddy noted that the turbine, which has an inlet pressure of 300 bar, looks like a gas turbine in a steam turbine shell. He gave a status update on their 50 MWt demonstration plant in La Porte, Texas. They are also developing a design and cost estimate for a commercial-scale plant.

Learnings from the design and construction of the demo plant are being incorporated in the FOAK commercial plant design. McGroddy noted that cost-efficiency trade-offs are helping reduce the capital cost with only minimal efficiency loss. He concluded by describing some of the future cost reductions that may apply to the Nth-of-a-kind plant. The inventor of this supercritical CO<sub>2</sub> power cycle, Rodney Allam, was also present for this session and helped respond to some of the questions.

#### Demonstrating CO<sub>2</sub> Capture at <\$40/ton: Experience from Industrial Projects

Aniruddha Sharma, CEO of Clean Carbon Solutions Limited, talked about their process for capture of CO<sub>2</sub> from industrial sources. Their process, known as CDRMax, uses advanced amine chemistry to remove  $CO_2$ from a variety of gas streams. Sharma reviewed their process flow diagram, which looks like a conventional amine-based absorber-stripper configuration. Some of the advantages of their advanced amine are that it has very low solvent-aerosol emissions and can be used in a carbon steel absorber. The process has been tested at the Technology Centre Mongstad (TCM) in Norway. They have a commercial-scale (174 tpd) CO2 capture-to-chemicals plant that was commissioned in India in late 2016. It captures CO2 from a 10 MW coal boiler flue gas stream. The capture cost is claimed to be less than \$40/ metric tonne, including capex and opex.

Clean Carbon Solutions' plan for cost reductions in future plants is based on a "standardize and replicate" philosophy. They are also investigating stacking of equipment to reduce the overall footprint. Sharma foresees many  $CO_2$  capture plants being built at smaller industrial scale facilities, referred to as iCCUS. They plan to deliver three industrial-scale  $CO_2$  capture projects in 2017, and are conducting two conceptual studies in Norway for 1500 tons/day (75MW)  $CO_2$ capture plants.

# Session 4: CCS in Energy-Economic Models

#### Rapporteur: K. Burnard

This session focused on the treatment of CCS in energy-economic models. In the Paris Agreement developed at COP21 in December 2015, governments signed up to a stringent "well below 2°C" target and a more ambitious pursuit to limit the global average temperature increase to 1.5°C above preindustrial levels.

models Energy-economic are а kev methodological tool for investigating longterm trade-offs among the energy system, the climate system and the broader economic system. Such models play an important role in underpinning the scientific debate on climate change mitigation and adaptation. They are developed and operated by a wide range of international, national, academic and industrial organisations. Outputs from these models are important because their results inform assessments by bodies such as the IPCC, and directly or indirectly influence the advice and decisions of national and international policy makers and regulators. Two presentations informed the workshop on recent modeling developments related to CCS.

#### A Review of CCS Techno-Economic Representation in Integrated Assessment Models

James Glynn, a Postdoctoral Researcher and member of the Energy Policy and Modelling Research Group at University College Cork, discussed the findings of a new IEAGHGsponsored study on the representation of CCS in techno-economic models. CCS is represented in most of these models and plays a role in many climate scenarios consistent with a 2°C temperature limit. While the models often align on high-level messaging about the value and need for CCS, the actual role, impact and applications of CCS vary considerably.For example, there are differences in terms of CCS applications in the power sector versus the industry sector, the extent to which it is applied to coal or gas, and the degree of biomass energy with CCS (BECCS).

Glynn's presentation provided some transparency on the input data, calibration and cost assumptions for a range of approaches used to represent CCS in energyeconomic models for climate scenario analysis. The work represented a broad collaborative review of the technical and economic calibration of CCS technology options in influential models, and outlined a best-practice calibration of CCS costs in energy-economic models.

#### The Role of CCS in Determining Costs and Climate Outcomes of Scenario Analysis in Integrated Assessment Models

This presentation was given by Richard Millar, a Postdoctoral Research Assistant in the Environmental Change Institute at the University of Oxford. As recognised in the previous presentation, energy-economic models have regularly shown CCS to be a key technology in scenarios that meet the longterm goals of the Paris Agreement to limit global warming to "well below 2°C. However, the reasons underlying its importance in determining the total costs of mitigation are often not well understood.

Millar investigated the impact of assumptions regarding CCS calibration by technology type, model type and the level of granularity on cost curves for capture, transport and storage, as well as the time evolution of mitigation technology portfolios deployed to meet climate goals. Using a review of intermodal comparison projects databases, he explored the key determinants of CCS cost learning curves as well as their implications on cost-effective mitigation frames. Finally, Millar discussed his results on the of effectiveness supporting near-term deployment of CCS as a way to bring down the overall cost of meeting climate goals.

#### Session 5: CCS Flexibility

#### Rapporteur: H.J. Herzog

The levelized cost of electricity (LCOE) is often used to characterize and compare the cost of differing electricity generating technologies. However, there is a growing realization that LCOE alone is inadequate for this task, especially as more intermittent energy supply technologies get deployed. Characteristics such as flexibility can add value to a generating technology. The two presentations in this session explore this question. Using models, they quantify the value of flexibility and other services required to provide grid stability. Both presentations show that the value of CCS as a low-carbon supply technology is significantly greater when these system characteristics are taken into account compared to simply using LCOE.

#### Quantifying and Qualifying the Role and Value of Flexible CCS to the Decarbonisation of National Electricity Systems

This presentation by Clara Heuberger of Imperial College used the concept of "system value metric" to help quantify the value of flexibility in electricity supply technologies. This is defined as the difference in total system cost resulting from the deployment of a power generation or storage technology. Models based on this Electricity System Optimization (ESO) framework were developed. Key features are described as including bottom-up engineering model of a wide range of technologies, features, and learning (technology-agnostic); cost-optimal capacity planning considering adequacy, security, and carbon (transition planning); and granular representation of time and space with long-term foresight (operational detail).

Model results show significantly greater value for CCS than simple modeling using only LCOE. Conclusions of the presentation, based on modeling results for the UK, were that "the value of a power technology changes as a function of the penetration level and is dependent on the incumbent system conditions; flexible CCS technologies provide an additional value in being able to accommodate higher levels of intermittent renewable capacity and power generation; and total system cost by mid-century can be reduced when investments into low-carbon technologies are made now."

## Keeping the Lights on Whilst Decarbonising Electricity

This presentation by Andy Boston of Red Vector was based on a study looking at decarbonization in Australia. The project used a model called MEGS (Modelling Energy & Grid Services). This is medium resolution model validated using historical data . It allows for simulating 100s of scenarios and includes interconnect capabilities, economics. and system stability.

Boston's overall messages are that, (1) it is important to consider the whole system across all time scales to 2050 and beyond; (2) a secure grid requires a range of essential services; (3) the solution will be diverse; and (4) providing reliable low emissions electricity comes at a cost. Regarding the technology options, the study "The effectiveness of a concludes: technology depends on how much exists already (costs increase in a non-linear fashion as they are added and simple metric like LCOE can't explain or represent that behavior); renewables appears to be cheapest for initial steps, but not for deeper decarbonisation (diminishing returns); building gas is cheaper for mid-levels of decarbonization, around 50%; only CCS can get to deep (>60%) decarbonisation levels; and the cost of gas CCS and coal CCS are similar at \$12/GJ".

#### **BREAKOUT SESSIONS**

Day 2 of the workshop included three parallel breakout sessions to discuss selected topics in greater detail. Issues and discussion points arising in these sessions are outlined below.



# Energy-Economic Models: Is CCS being represented appropriately?

Rapporteur: H. Herzog

This session was a far-ranging discussion and commentary on topics raised in Session 4 of the first day plenary, centered around the findings of a recent workshop on the representation of CCS in large-scale energyeconomic models. The results and findings of that workshop are summarized in an IEAGHG report entitled: *Proceedings of USDOE Workshop: Energy-Economic Modeling Review*, IEAGHG Technical Report 2017-06, June 2017, 20p.

## Learnings from demonstration projects: what will the next plant cost?

Rapporteur: G. Booras

Topics and comments discussed in this session included the following:

- Learnings from failures
- Learnings from DOE demos
- Execution risk
- Demo vs. commercial
- Procurement
- Commercial guides demo scale, then feeds back to commercial
- Up front cost? 5-8%, 20% including detailed engineering
- Danger of moving too quickly from design to construction
- Don Valley project moved too fast
- Modularization, engineering, contingency
- New vs retrofit? (Petra Nova less risk no cutting into steam system)
- *N*<sup>th</sup> is 5 to 10 plants (no technology changes to get to *N*)
- 1<sup>st</sup> plant reduces technical risk

- 2<sup>nd</sup> plant reduces execution risk
- Close in design and close in time to get to 2<sup>nd</sup> plant
- How do we learn?
- Power companies do not understand technology risk
- Risk allocation is key
- Knowledge transfer from proprietary processes?
- Execution learning
- Next plant = 1<sup>st</sup> commercial plant following demo
- Need to add cost of commercial wrap
- TRL 8 = full scale. Can you go from TRL 7 to 9?
- Is LSTK the right way to go? Pay extra for risk vs. cost reimbursable or EPCM approach
- Loan guarantee better for plant 2
- Open book structure for plant 1
- 1<sup>st</sup> to 2<sup>nd</sup> cost reductions are outside of kit cost
- IP inhibits learning and tech transfer
- Location of 2<sup>nd</sup> plant is important
- Licensor has to see market potential
- Commercial plant full guarantees (plant 1)
- Plant 1 to plant 2: cost2 = (scale2/scale1)^0.5, then less 30%
- IEA reports: Lessons learned from BD3 and other projects



#### Beyond demonstrations: CCS projects with multiple repeat units Rapporteur: J. Gibbins

Notes and comments from this session are summarised in the following outline.

## 1. RISKS AND WHO CONTROLS THEM OR HAS TO TAKE THEM

1.1 Industry controls:

- Construction risk industry can handle this, but not just turnkey contracts
- Get a specialist in chemical plant, electricity generator supply land, steam, electricity

1.2 Government controls/takes:

Long term storage risk:

• The province of Alberta dealt with it, abandon the well according to the regulations

• EOR – storage has to be done properly

CCS as a waste disposal business:

• Regulated return on investment

• Fees for CO<sub>2</sub> T&S regulated – could be passed through to first project and they pass on to market (e.g. 20 year CFD), no system yet for industrial CCS

Market risk:

• Power station goes bust or CCS not built because government supported renewables

#### 2. REWARDS

 $\bullet$  Oil companies supply the gas and store the resulting  $\text{CO}_2$ 

- Regulated asset model (new regulator probably for transport & storage)
- Assets privately owned with regulated return
- Operator fee for operating

#### 3. BREAKING UP THE CCS CHAIN

(different from BD3, PetraNova, Peterhead)

Hard to find a company that could take on the whole chain, especially at the large scale for offshore storage.

- 3.1 Generator
- Capture (could be over the fence for postcom, over the fence oxygen)
- Separate control room?

• Over the fence - pass through risk for power, gas etc.

3.2 Transport: • Open access

3.3 Storage

• Must have somewhere for the CO<sub>2</sub> to go

• CCS systems with EOR different from systems with storage, no value to drive the project, also with offshore storage the system is much larger (BUT need to be able to accommodate EOR)

• Limited value in existing infrastructure (pipelines/wells, not in the right place, right conditions)

#### 4. RECIPE FOR A CLUSTER WITH A POWER ANCHOR PROJECT IN THE UK

4.1 PART 1

- Anchor project needed for CCS cluster
- Multiple units required to get >5Mt CO<sub>2</sub>/yr

• Only power can be an anchor project – it cannot move away

Ingredient #1: T&S is available as regulated utility

Ingredient #2:'CFD' to guarantee the investment is recovered, alternatively 'base facility charge' separate from operating costs, incentives for efficiency etc. in industrial gases, analogue in power market is capacity payment

4.2 PART 2

- Anchor is 3+ units (for gas, less for biomass)
- Not too few as average costs too high

• Not too many as reduces future options – technology will improve

• Benefits of scale reduce after about 3 units, zero by 5, difficult to find sites for larger numbers of units

- Characteristics of sites set by legacy infrastructure, enough brownfield sites available in the UK.
- Bigger than 24 inch  $CO_2$  pipeline a bit difficult around 15Mt  $CO_2/yr$

- Design first pipeline, compressor stations etc. to add a second
- Maybe a third where large storage available, need strategy for storage capacity development

• Storage hub required, first store or two stores or backup wells. Would depend on what is there, the geology. Appraisal requirements different for old hydrocarbon reservoirs vs aquifers. Full derisking of storage will be required at this scale but complete assessment not feasible until injection has progressed (due to injectivity, salt buildup, compartmentalization).

- EOR may come in once CO<sub>2</sub> is available; leave it as a future option if possible.
- Key is getting Treasury on board jobs, growth prospects better than alternatives.
- Oil companies getting more motivated, power needs confidence rebuilt.

## 5. ADDITIONAL NOTES ON BUILDING SITES WITH MULTIPLE UNITS

E.g., 3-10 units, power

• Can construction be staged to get learning?

- Pipe sized for maximum flow 10 years ahead, pressure drop increases over time
- Storage sites can be developed in stages provided necessary lead time is noted
- How long to operate to get learning 2 years?
- Get some learning once construction is finished (i.e. before running)?
- Test facilities may be able to get info in parallel, 3000 hrs plus operation required to verify satisfactory solvent management approach for amines

#### **CLOSING PLENARY**

Participants affirmed the continuing value of this workshop series. The next meeting will be planned by the Steering Committee, with a tentative date of March 2019 at a location to be determined.



Photo credits: J. Gibbins/ETI

#### PRESENTATIONS

Session 1: Learnings from Recent UK Studies

**1a. UK costs for a range of CCS technologies** Suzanne Ferguson, Amec Foster Wheeler







- 1. Introduction
- 2. BEIS 2017 CCS Study Overview
- 3. Methodology
- 4. Key Assumptions
- 5. State of the Art Technology Results
- 6. Novel Technology Potential 2 examples
- 7. Conclusions

## Introduction



- ▶ Amec Foster Wheeler has performed over 50 CCS studies since the mid-1990s.
  - Comparing state of the art technologies (benchmarking)
  - Assessing new technologies
- Performed several CCS FEEDs
  - DF-1 Peterhead
  - Hydrogen Power Abu Dhabi
  - E.ON Kingsnorth
  - Don Valley Power Project
- ► Various pre-FEEDs including:
  - Statoil Snovhit Train II
  - Cameroon LNG



### Introduction



- Amec Foster Wheeler work has covered CCS from power generation, LNG liquefaction, refining, hydrogen production, CTL/GTL, natural gas treating, cement and steel production.
- All work incorporates equipment, construction and commissioning cost data from real projects built around the world.
- In 2017 we have been performing studies for several clients.
- This presentation will share results from a study in progress for UK Department for Business, Energy & Industrial Strategy (BEIS) with input from IEAGHG, ETI and others.

## BEIS 2017 CCS Study Overview



- Key aims of the study included:
  - Technology performance & cost update of state of the art CCS technologies
  - Assessment of selected novel technologies, biomass & hydrogen schemes with CCS
- State of the Art CCS Technologies included:
  - Natural gas CCGT with proprietary amine-based post combustion capture
  - Natural gas reforming combined cycle with pre-combustion capture
  - Supercritical pulverised coal with proprietary amine-based post combustion capture
  - Supercritical pulverised coal with oxy-combustion capture
  - Coal gasification combined cycle with pre-combustion capture
- 2017 study aims to incorporate latest cost & technical performance:
  - improvements in the base power plants
  - further development & operational experience from CCS schemes in operation.





- ▶ Novel technologies, biomass & hydrogen CCS schemes:
  - Allam cycle natural gas oxy-combustion
  - Molten carbonate fuel cells for post combustion capture
  - Biomass CFB with post combustion capture\*
  - Biomass CFB with oxy-combustion capture\*
  - Biomass gasification combined cycle with pre-combustion capture\*
  - Natural gas SMR hydrogen unit with post combustion capture\*
  - \*Results not included in this presentation
- Final report is not yet published, thus the results presented today are not yet set in stone.

## Methodology



- Source data for costs and plant performance:
  - Base power plant:
    - Simulation (Gatecycle & Hysys)
    - Published data from operating plants and vendors
  - CO<sub>2</sub> capture processes:
    - Developed from vendor data for similar projects or published data
    - Cansolv provided cost & performance data for all post combustion cases
  - CO<sub>2</sub> compression & dehydration
    - Developed from simulation & vendor data for similar projects
  - CO<sub>2</sub> transportation & storage
    - Applied as a cost penalty per tonne of CO<sub>2</sub> captured, not considered in detail.
- Material & energy balances provide basis for thermal efficiency calculation & high level equipment sizing.
- Capital & operating costs provide basis for levelised cost of electricity (LCOE).

## **Key Assumptions**



- Greenfield site, coastal location in the North East of England.
- ▶ 9°C, 80% humidity, 400 ppmv CO<sub>2</sub> in air.
- ▶ UK grid natural gas, internationally traded bituminous coal.
- CO<sub>2</sub> compression to 110 bar (abs).
- Baseload power generation at:
  - 90% availability for post & oxy combustion cases
  - ▶ 85% availability for pre-combustion cases
- 1Q2017 cost figures in GBP
- Nth of a kind cost build up basis
- Equity financed
- ▶ 25 year life
- ▶ 8.9% discount rate
- Prices of feedstocks & CO<sub>2</sub> emissions based upon BEIS profiles



- Natural Gas CCGT with Cansolv CO<sub>2</sub> Capture
  - > 2 x GE 9HA.01 gas turbines in combined cycle, scale 1,200 MWe nominal
  - Single train of CO<sub>2</sub> capture using combined concrete structure for direct contact cooler & absorber





- Natural Gas reforming combined cycle with pre-combustion CO<sub>2</sub> capture
  - 40 bar auto-thermal reformer
  - 2 x GE 9F syngas variant gas turbines in combined cycle, scale 950 MWe nominal
  - ▶ Two trains of full system including Selexol process for CO<sub>2</sub> capture.





- Supercritical pulverised coal with Cansolv CO<sub>2</sub> capture
  - Steam generator at 620°C & 270 bar with MP reheat and a steam turbine at a 1000 MWe nominal scale.
  - Single train of CO<sub>2</sub> capture using combined concrete structure for prescrubber & absorber.





- Supercritical pulverised coal with oxy-combustion CO<sub>2</sub> capture
  - Steam generator at 620°C & 270 bar with MP reheat and a steam turbine at a 1000 MWe nominal scale.
  - CO<sub>2</sub> purification & compression based upon Air Products process.
  - Cryogenic ASU.





- ▶ Integrated gasification combined cycle with pre-combustion CO<sub>2</sub> capture
  - 40 barg Shell gasification process
  - 2 x GE 9F syngas variant gas turbines in combined cycle, scale 1050 MWe nominal
  - ▶ Two trains of full system including Selexol process for CO<sub>2</sub> capture.





Please refer to the final report "Benchmarking State-of-the-art and Next Generation Technologies" from the BEIS study "Assessing the Cost Reduction Potential and Competitiveness of Novel (Next Generation) UK Carbon Capture Technology", expected to be issued into the public domain in November 2017.







## Novel Technology Potential – 2 Examples

- Modelled from public domain data
- Higher degree of technical risk
- Modelled as Nth of a kind to assess future potential once commercialised
  - Allam cycle natural gas oxy-combustion
    - Natural gas is combusted with oxygen at high pressure & temperature
    - Hot combustion products drive a turbine
    - Integrated heat recovery systems
    - Cryogenic ASU & CO<sub>2</sub> purification
  - Molten carbonate fuel cells for post combustion capture
    - Natural gas combined cycle power plant (2 x GE 9HA.01s)
    - Flue gas used as oxidant stream in natural gas fed MCFCs
    - MCFCs generate power while capturing CO<sub>2</sub> from the flue gas
    - Unconverted fuel returned to MCFC fuel inlet
    - Cryogenic CO<sub>2</sub> purification

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## Novel Technology Results



Please refer to the final report "Benchmarking State-of-the-art and Next Generation Technologies" from the BEIS study "Assessing the Cost Reduction Potential and Competitiveness of Novel (Next Generation) UK Carbon Capture Technology", expected to be issued into the public domain in November 2017.

## Novel Technology Results





## Novel Technology Results




### Conclusions



- Lowest cost LCOE with carbon capture is still CCGT with proprietary solvent by a significant margin, results suggest this is due to;
  - high efficiency & low capital cost of base plant
  - clean fuel results in CO<sub>2</sub> capture conditions less challenging than some
  - less carbon to be captured and compressed per unit of electricity generated
- Post combustion routes appear most attractive (with oxy not far behind)
  - For baseload operation producing power, flexibility advantages of pre-combustion routes (e.g. hydrogen production) cannot be quantified.
- Two of the leading novel technologies appear well positioned to compete with proprietary solvents for base load power generation if they can reduce their capital costs or improve efficiencies further.
- ▶ LCOE with carbon capture could be achieved at:
  - £XX/MWh on gas at a carbon footprint of 34 kg CO<sub>2</sub>/MWh
  - £XX/MWh on coal at a carbon footprint of 95 kg CO<sub>2</sub>/MWh
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#### 1b. Natural Gas Post-combustion

Den Gammer and Andrew Green, ETI

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www.eti.co.uk

# IEAGHG CCS Cost Workshop, 13th Sept 2017

Session 1 : Learnings from Recent Studies Den Gammer



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Purpose

- Obtain the most credible costs possible for CCGT with CCS in UK Lower risk technology selection – "where we are".
  - full scale plant (not demonstration/competition scale), advantageous locations
  - use latest costs and performance (BEIS KKD, DECC Strategic UK Appraisal Project)
  - use latest GTs (size, efficiency)
- Capital Estimate Class
  - AACE Class IV (-15% to 30% and +20% to +50%)
- Scope
  - from 1 to 5 trains of GTs (ie to 3GWe), in 5 different regions
  - locational work includes bespoke connection costs, feasibility study level pipeline routes
  - include all contingencies, risk allowances, profits







72% of Equipment Costs were from Vendor Quotes for UK, or scale adjusted vendor quotes



· KKDS can be found on the BEIS website :

(https://www.gov.uk/guidance/uk-carbon-capture-and-storage-governmentfunding-and-support).











- The post Brexit fall in the £/US\$ caused an escalation of 3% 4% alone
- Even with a "conservative" configuration, the capture energy penalty has dropped by more than ~ 2% points since 2010 estimates. Generation efficiency has gained 2% points.
- Overall, levelised costs have not changed significantly since earlier ETI estimates and are in the range :

SIMPLIFIED ASSUMPTIONS

- Discount Factor 10%
  - Gas Prices, p/therm : Lo- 30 Med- 50 Hi- 70
    5 Train capex
- LEVELISED COST of ELECTRICITY
- Range : £/MWh 63 to £/MWh 93
- 25 year life
- Costs, Q1 2016
- Load Factor 90%
- LHV Efficiency 52.7% (by calculation)
- 100% equity

"Conservative": No 2+1 for Steam Turbines, Absorbers, ARU's etc , 316 SS in capture unit , multishaft, HRSG/ST etc sized for full GT flow, energy penalty 7.9% (2.99GJ/te reboiler)





- Engage any interested third parties (under confidentiality if requested)
- · Build in refreshed power station opex
- Sensitivity on train configurations ("2+1"s)
- Publish formatted estimate and summary to community end Q4
- Conclusion
- Most realistic cost estimate yet in UK at full scale
- CCGT/CCS a highly competitive option





**Registered Office** Energy Technologies Institute Holywell Building Holywell Park Loughborough LE11 3UZ



For all general enquiries telephone the ETI on 01509 202020



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### Session 2: Cost of Large-scale CCS Projects

2a. Petra Nova **Carbon Capture** David Greeson, NRG Proceedings of the CCS Cost Network 2017 Workshop



# PETRA NOVA Carbon Capture

# **Carbon capture at commercial scale**



- 240MW equivalent CO<sub>2</sub> scrubber on a 640MW coalfired power plant
- Captures approximately 1.6 million tons per year of CO<sub>2</sub>
  - To date, over 800,000 tons have been captured
- CO<sub>2</sub> is used to enhance oil production at the West Ranch Oilfield
  - To date, over 500,000 barrels of oil have been produced
- Sequestering 5,200 tons of CO<sub>2</sub> per day



# **Carbon capture at commercial scale**



# **Carbon Capture System Site Layout**





# **Enhanced Oil Recovery Project**

### West Ranch Field Development

- Field is being flooded using a "5-spot" pattern (each injector surrounded by 4 producers)
- A comprehensive monitoring, verification, and accounting plan is in place to track the flow of CO2 and to insure that it is sequestered in the reservoir.
- University of Texas Bureau of Economic Geology developed the plan to sync with oilfield operations.



# **Oilfield Facilities Recapture and Inject CO<sub>2</sub>**



# West Ranch Field Central Facilities

- Over 300 new wells to be drilled
- 2 central processing facilities to separate oil-CO<sub>2</sub>-water
- All produced CO<sub>2</sub> and water is re-injected into the formation





# **Commercial Structure**

# Our Partners



JX Holdings is a leading integrated energy, resources, and materials company

# nrg



NRG Energy, Inc. is the largest independent power company in the US



Hilcorp Energy is one of the largest privately-held oil and natural gas E&P companies in the US

 JBIC and NEXI are wholly-owned by the Japanese government.





→ US DOE awarded \$190 MM grant funded through Clean Coal Power Initiative







# **nrg** Path to success – improving economics





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Thank You!





### 2b. Quest CCS Project Costs

Wilfried Maas, Shell Global

Proceedings of the CCS Cost Network 2017 Workshop



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# The energy challenge

There is more demand for energy globally as the world's population and living standards increase









#### **Growing population**

Global population is expected to increase from around 7 billion today to nearly 10 billion by 2050, with 67% living in cities.

#### **Rising demand**

Global energy demand will likely be almost 60% higher in 2060 than today, with 2 billion vehicles on the road (800 million today).

#### **Ongoing supply**

Renewable energy could triple by 2050, but we will still need large amounts of oil and gas to provide the full range of energy products that the world needs.

#### Mitigating climate change

Net-zero emissions is a potentially achievable societal ambition.

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# Towards a lower-carbon future

Shell is working to meet the energy challenge in many different ways.



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# **Quest Project at a Glance**

- What fully integrated, commercial scale CCS project at an industrial facility
- Where capture at Scotford Upgrader; storage in a deep saline aquifer: the Basal Cambrian Sands (at a depth of 2000m)
- Who joint venture between Shell, Chevron and Marathon
- Impact potentially 25 million tonnes of CO<sub>2</sub> captured over a 25 year period (1/3 of CO<sub>2</sub> from the Upgrader) – equivalent to the emissions of about 250,000 cars each year

• Technology - syngas capture using amines



## Performance up to now

Capture:

- As of June 2017, Quest has captured, transported, and safely stored **2 million tonnes of CO<sub>2</sub>**.
- Quest has the global CCS record for total injection volumes in a one-year period – 1.2 Mtpa CO<sub>2</sub>.
- Operating costs lower than expected due to operating efficiencies

#### MMV:

- MMV systems working well no triggers
- Multiple technologies indicate that the CO<sub>2</sub> is where it is expected to be

#### Wells:

• Only 2 wells active - contributing to significant wells and MMV savings

#### Reservoir:

- Excellent injectivity comparable to high case scenarios
- After 25 years, we only expect to use 5-7% of the available pore space Copyright of Shell Canada



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# **Knowledge Sharing**

### http://www.energy.alberta.ca/CCS/3848.asp

Alberta Energy

<ul> <li>Carbon Capture and Storage</li> </ul>	Knowledge Sharing Reports
> About CCS	These reports require agreement of the Terms and Conditions prior to access. The following reports are being saved in web versions and posted on this website, some of the documents are large and may require a little extra time to load. All documents are posted as they have been provided by the companies. Contact us if you have any questions about these documents. 2015
<ul> <li>CCS Projects in Alberta</li> </ul>	
✓ Alberta's CCS Knowledge Sharing Program	
Legislation and Policy	
CCS Contacts	
> Coal	Alberta Carbon Trunk Line Project
Electricity	
Minerals	Enhance Energy Inc. and North West Redwater Partnership
<ul> <li>Natural Gas</li> </ul>	Summary Report 🖄 - 2015 Detailed Reports
> Oil	
Oil Sands	Quest Project
<ul> <li>Renewable and Alternative Energy</li> </ul>	Shell Canada Energy, Chevron Canada Limited, Marathon Oil Canada Corporation Summary Report 🖄 - 2015 Detailed Reports
> Tenure	
Inconventional Resources	

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# **Project Costs (Mln CAD)**

	Mln CAD	Mln USD, Assuming rate of ~0.8
FEED	139.4	~112
CAPEX		
Labor and commissioning	147.9	~118
Tie-ins	37.1	~30
Capture	437.5	~350
Transport	127.4	~102
Storage	40.4	~32
Total CAPEX	790.3	~632
Total for CAPEX + FEED	929.7	~744
Annual OPEX		
2016 Actual	30.2	~24.2
2017 Estimate	35	~28

Sources: 2015 report for CAPEX (available at http://www.energy.alberta.ca/CCS/CCSQuestReport2015.pdf), 2016 report for OPEX (to be published online soon).

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# **Project revenues (in Mln CAD)**

Funding and Grant

	2009 - 2014	2015	2016+ Estimate
Alberta Innovates Grant	6.6		
NRCan Funding	108	12	
GoA Funding	298	149	298
Total funding	412.6	161	298
Cumulative on Total Project Spend (%)	30.2%	42.0%	63.9%

CO<sub>2</sub> Reduction Credits

2016 - 3.3 MCAD

Sources: 2015 report (available at http://www.energy.alberta.ca/CCS/CCSQuestReport2015.pdf).

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#### **Cost per Tonne CO<sub>2</sub>**

stimate of the Cost per Tonne of	CO <sub>2</sub> for the Alberta's CCS Funding	Program	2015 **	2016	
	Annualized CAPEX	\$ million	41.20	41.20	- Hanni Annuity CADEX /
Capture	Annual OPEX	\$ million	8.12	26.22	Fiere: Annuity CAPEA /
	Total	\$ million	49.32	67.42	Non-discounted tonnes CO <sub>2</sub>
	Annualized CAPEX	S million	8.97	8.97	
Transport	Annual OPEX	S million	0.01	0.35	
	Total	\$ million	8.98	9.32	· · · · · · · · · · · · · · · · · · ·
	Appualized CAREY	C million	7 40	7.40	
Storago		5 million	1.42	2.02	
Storage	Total	\$ million	9.21	11.04	74 USD/t CO <sub>2</sub>
					avoided
	Total CAPEX + OPEX	\$ million	67.51	87.79	(at 0.8 USD/CAD)
L. The set of the later is	Annual CO <sub>2</sub> Captured	million tonnes	1.03	1.11	
anadian currency.	Annual CO <sub>2</sub> Avoided	million tonnes	0.87	0.95	
	Demosted Cost/Tenne Continued		05.04	70.04	
	Reported Cost/Tonne Captured	\$/tonne	65.31	79.24	V
	Reported Cost/Tonne Avoided	\$/tonne	77.35	92.70	P-

Reported \$/t cost is lower than forecasted \$/t cost due to lower actual OPEX.

The calculation is performed using methodology specific for the projects under the Funding Agreement (funding by Canadian government).

The discount rate is weighted 75% towards the Alberta's 10 year term bond rate and 25% towards the industry standard discount rate.

14 14 A.M.

Use of a different methodology including discounting of CO<sub>2</sub> (PV/RT, PV/PV, ...) and value of discount rate may result in a different \$/t outcome.

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#### **Metrics count**

 Calculation is performed using methodology specific for the projects under the Funding Agreement (funding by Canadian government).

#### **Reported Cost per Tonne - Formulas**



(Cost per tonne),	\$/tonne	Cost per tonne reported and calculated for year t
Annualized CAPEX	\$	Uses the value calculated from worksheet Forecast. Based on actual numbers, the <i>Annualized CAPEX</i> can be slightly different than the Calculated Annualized Capex
(OPEX)	\$	Reported <i>OPEX</i> in year <i>t</i>
(m CO2_Captured) t	tonnes	Mass of CO <sub>2</sub> Captured reported in year r
(m CO2_Avoided)	tonnes	Mass of CO <sub>2</sub> Avoided reported in year <i>t</i>

$$FCF = \frac{r(1+r)^{T}}{(1+r)^{T}-1}$$

fraction	The nominal annual rate used to discount values, usually taken to be a pre-defined rate of return required to cover equity and debt costs
year	Economic life of the plant relative to the base year of the analysis (star of injection)

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# **Acknowledgements**

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- Government of Canada, Natural Resources Canada (NRCan)
- Shell staff (Calgary, Scotford , Houston, EU and in the field)
- 3<sup>rd</sup> Party Contractors: Fluor, Golder Assoc., ESG, Boreal, Air Liquide, U. of C., U.B.C., U. Vic., et al.
- Partners: Chevron Canada Ltd & Marathon Oil Canada

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Session 3: Cost of Emerging Processes

**3a. Update on NET Power: Demonstration and Commercial Activities,** Mike McGroddy, 8 Rivers Capital









# The supercritical CO<sub>2</sub> Allam Cycle is simple

#### Historically, CO<sub>2</sub> capture has been expensive, whether using air to combust or oxy-combustion

Air combustion

• 
$$\underbrace{8N_2 + 2O_2}_{air} + CH_4 \rightarrow \underbrace{8N_2 + CO_2}_{expensive to} + 2H_2O$$

- Oxy-combustion
  - $2O_2$  +  $CH_4 \rightarrow CO_2 + 2H_2O$ expensive to produce

#### The Allam Cycle makes oxycombustion economic by:

- Relying on a more efficient core power cycle
- Recycling heat within the system to reduce O<sub>2</sub> and CH<sub>4</sub> consumption, and associated costs of the ASU



August 2017



#### **Overview of NET Power Commercialization Schedule**





# **Status Update on Demonstration**



La Porte Demonstration Facility – April 2017 6

September 2017

# **Status Update on Commercial**

 Engaging several first potential customers

N DETPOWER

- Site down-selection for first project underway
- Revised costing effort underway to support first commercial online by 2021



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# **Overview of Revised Design Effort**

#### Design philosophy

**NETPOWER** 

- Minimize pipe runs and maximize spool lengths
- Optimize use of upgraded alloys (HE or corrosion-resistant piping)
- · Consolidate heat exchanger arrays into common header solutions
- Adopt O&M equipment access favoring "petro-chem" facility layout
- · Embrace modularization in order to minimize field labor
- Minimize non-critical redundancy for target availability

#### Updates from small-scale demonstration design

- Employ proven refractory lined pipe solutions in place of large-diameter 740H for plant #1
- Evaluate high temperature S&T HX technology for temperatures above 550 C
- Simplify low-grade heat integration by performing preheating outside the main recuperative heat exchanger train

#### Biggest cost drivers in current design

- Contingency and first of a kind home office engineering
- Bulk quantities
- Turnkey ASU pricing

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#### **Cost Optimization on FOAK Design**

- At the limit, small changes in efficiency have large impact on plant CAPEX.
- Previous designs were on the wrong side of a "cost asymptote" regarding main recuperator design.
- Current design efforts will optimize for cost/efficiency trade-offs.

September 2017

# DETPOWER

#### **Cost Reductions to Nth**

- Significant reduction in EPC, contingency and labor hours expected with experience from FOAK to NOAK
- Preferred vendor pricing expected with near-term contractual commitments and multiple orders (estimated 10% reduction in equipment bids)
- HX/Turbine package maturation
  - All HX technology alternatives being evaluated. S&T design presents CAPEX savings due to available size.
  - Working with vendors to optimize block size and modularization of headers.
  - Future HX cost reductions could mirror that of HRSG designs with optimized factory production.
  - Turbine cost reductions vs. one-off FOAK turbine supply.
- Work with vendors on modularized ASU design
  - Significantly drops costs vs. "stick build"
  - · Foreign equipment suppliers and in-house construction will also be explored
  - ITM a possible future development, pending successful R&D efforts
- "Next-gen" to compete directly with advanced class GTs
  - NET Power is more akin to "simple cycle" design. Adding a second expansion turbine achieves additional ~30% reduction in \$/kW.

September 2017

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#### Q&A

August 2017

3b. Demonstrating  $CO_2$  capture <\$40/ton: Experience from Industrial Projects

Prateek Bumb, Carbon Clean Solution



# Demonstrating CO<sub>2</sub> capture <\$40/ton: Experience from Industrial Project

Presentation at IEAGHG 5th CCS Cost Network Workshop | London | 13/09/17

Aniruddha Sharma CEO Carbon Clean Solutions Limited



# Agenda

CCSL Company

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- Carbon Clean Solutions
- Industrial CO<sub>2</sub> capture
- Cost Reduction Potential
- Next Steps

# Company Clobal leader in CO<sub>2</sub> capture from flue gas & natural gas CO<sub>2</sub> capture at <\$40/ton (capex & opex included)</li> Headquartered in the UK, with offices in USA, Germany and India Offer: design license, patented solvent & services Delivering 3+ industrial CO<sub>2</sub> capture projects in 2017 2 concept studies in Norway for 1500 tons/day (75MW) CO<sub>2</sub> capture plant: KEA & Yara



#### **CO<sub>2</sub> Capture for Industrial Sites**

- Price is defined by customer's alternative i.e. commodity
- \$\$ savings the only incentive to switch (there are no grants!)
- Space is a big constraint .... and so is water!
- Understanding steam cycle / integration is a challenge!
- Utilities are expensive
- However, process engineers and HSE are well trained on issues like COMAH / chemical waste

# **Factors Driving Cost**

- · Environmental permits / emissions norms
  - · Solvent / Aerosols emissions
- Capital Costs
  - Type of steel used
- Operating Costs
  - Utilities
- Solvent Make-up / Disposal
  - No special disposal procedures



#### **Plant PFD**



Presentation at IEAGHG CCS Cost Network Workshop | 13/09/17

#### **Our Industrial Experience**



Presentation at IEAGHG CCS Cost Network Workshop | 13/09/17

# **Commercial CO<sub>2</sub> Capture to Chemicals Project**

N2SL Company



- 174TPD CO<sub>2</sub> capture from 10MW coal boiler flue gas
- Commissioning October, 2016
- FEED completed 2015
- Absorber: H= 27m , D= 3.8m (carbon steel)

#### Outcome:

- <\$40/metric tonne CO2 capture cost</p>
- "PPB" solvent emissions; Ion exchange re-claimer

### Flue Gas Composition & Major Costs for FOAK

Composition (Wet Basis, mole%)	At blower inlet	Main cost blocks?	
CO <sub>2</sub>	8	Sicolo.	
N <sub>2</sub>	76.6		
02	12.4	CO2 Capture	
so <sub>x</sub>	350 (mg/Nm <sup>3</sup> )		
NOx (Nitrogen Oxides)	>100 (mg/Nm <sup>3</sup> )		
Water	3.4		
Particulate matter (mg/Nm <sup>3</sup> )	<10 (mg/Nm <sup>3</sup> )	Pre-treatme	
Quantity taken (Nm <sup>3</sup> /hr)	60000		
Temperature, Deg C	190	Packages e.g.	
Pressure, bar(g)	0	water etc.	

Presentation at IEAGHG CCS Cost Network Workshop | 13/09/17

#### **Cost Reduction due to MoC change**



#### **Conclusion from demo:**

- 1. Absorber on Carbon Steel
- 2. Desorber on 304L
- 3. Piping?
- 4. Packages?

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#### **Cost Reduction due to Negligible Emissions**





MEA aerosols emissions 1587 mg/Nm<sup>3</sup>

#### Conclusion from demo:

- 1. Feedstock change will impact emission
- 2. No acid wash or multiple stage wash will dramatically reduce costs
- 3. Water is expensive on industrial sites...use as little as possible!



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CDRMax aerosols emissions 28 mg/Nm<sup>3</sup>

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#### Where do we go next?

#### Can we replicate same for iCCUS?

#### Carbon Clean's SOAK (2<sup>nd</sup> Of A Kind):

- 1. 40% area reduction due to equipment stacking / better design
- 2. 15% cost reduction due to equipment standardisation
- 3. 5% 10% reduction in water footprint
- 4. More MoC change? Choose a geography with govt. grants?

#### But is there an evidence of cost reduction from other industry?



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CCSL Company

#### iCCUS : Costs are coming down but policy support is required



#### **Questions?**

CCSL Company

Aniruddha Sharma, CEO aniruddha@carboncleansolutions.com Tel: +44 20 3865 0639

47 Castle Street, Reading RG1 7SR, Berkshire, United Kingdom


Session 4: CCS in Energy-Economic Models

**4a. CCS techno-economic representation in Integrated Assessment Models** James Glynn University College Cork



#### A review of CCS techno-economic representation in Integrated Assessment Models

James Glynn,

Richard Millar, Paul Deane, Niall MacDowell, Myles Allen, Brian Ó Gallachóir

5<sup>th</sup> CCS in Costs Network Workshop Roderic Hill Building, Imperial College London

Session 4 - CCS in Energy-Economic Models











# Project Consortium



<b>S</b> ieaghg	Centre for Marine and Renewable Energy	eci university of OXFORD	Imperial College London
Contracting Party: IEA GHG Ltd	MaREI Centre Environmental Research Institutue	Environmental Change Institute, University of Oxford, UK	Imperial College London, UK
Keith Burnard	University College Cork	Prof Myles Allen	Dr Niall Mac Dowell
Tim Dixon (TBC)	Dr James Glynn <u>James.glynn@ucc.ie</u> Project contact point	Dr Richard Millar	
	Dr Paul Deane		
	Prof Brian Ó Gallachóir (Apologies, cannot attend)		University College Cork, Heind Coldistor na Nickolle Corcalph

# Outline

- IEAGHG CCS in IAMs project introduction
- A review of the US DoE workshop, Washington DC, April 2017.
  - Workshop outcomes and lessons
- A review of the techno-economic input into influential Integrated Assessment Models (IAMs)
  - Metrics to decide which IAMS are the most influential.
  - Data gathering on CCS parameterisation in IAMs.
- CCS techno-economic representation in influential Integrated
  Assessment Models (IAMs)
  - Overview of the IPCC AR5 scenario results and emissions trajectories
  - Focus on 27th Energy Modelling Forum (EMF27) sensitivity analysis to CCS
  - Update on more recent CCS in IAMs Literature









### High level aims of the study

- Provide transparency on the data inputs and calibration of CCS in IAMS
- Document the range of outcomes for CCS in the most influential IAMS
- Provide insights into the important drivers of the range of outcomes in these IAMs
- Provide an assessment of best practice and review up-to-date data for configuring CCS by technology type and region in IAMs.









# US DoE Workshop on CCS in technoeconomic models



- The US Department of Energy's Office of Fossil Energy hosted an energyeconomy modelling review workshop on 3-4 April, in Washington DC. The aim of the workshop was to review the representation of carbon capture and storage (CCS) and advanced fossil technologies in integrated assessment models (IAMs).
- IAMs are computer models and can range in the mathematical methods that underpin them, but largely they incorporate representations of the energy system, the economy and earth systems into one integrated assessment model.
- These computational models are then used at global, national and city scales to gain insights into energy and economic system dynamics under various constraints, e.g. from government policy, from socio-economics and from the environment. IAMs are widely used in climate change mitigation scenario analysis to develop technology roadmaps and inform policy pathways.
- The workshop brought CCS technology experts, CCS data providers, CCS process engineers and relevant stakeholders, together with IAM modellers from policy, industry and academia



# IAM modelling Teams Present at Workshop





EPMG



Irish-TIMES/ETSAP • Note the US focus - from Global IAMs to National Power system models



### Break out discussion session conclusions

- Regional differences are important at local and national level models, but at the global level CCS cost modelling becomes represented by an aggregated portfolio of CCS options across a region with a distribution of costs. The range of uncertainty within this distribution of costs should be explored and understood to reduce any biases.
- IAMs should have at least 3 factor CCS cost curves including 1)capture, 2)transport, 3)storage & 4)learning.
  - Transportation costs vary significantly by region/country
- There is insufficient good quality data on geological storage sites, their injection rates and dynamics over time.
- Modellers need a cost curve on how capture rates (30%-90%+) impact on capture investment costs.
- IAMs need to ensure consistent/smart CO<sub>2</sub> market representation and not simply link CO<sub>2</sub> sources directly to sinks.
- IAMs focus on broad systemic interactions, and as such CCS has not historically been a priority research area in IAMs.
  - More single model sensitivity analyses are required.
  - IAM modellers need more information on first of a kind (FOAK) and N<sup>th</sup> of a kind (NOAK) cost curves and learning rates from industry and demonstration projections.









# Workshop & Report Outcomes

- Many IAMs employed a simplistic representation of CCS transport and storage costs, with a variation in capture costs depending on the CCS technologies represented. Where data is available, IAMs should aim to have cost curves (and, potentially, learning rates) for capture, transport and storage.
- US National Energy Technology Laboratory (NETL) have gathered and estimated baseline CCS datasets critical to developing detailed state-ofthe-art cost curves for capture, storage and transport that could be used for CCS calibration in IAMs. The data has not yet been widely distributed among IAM teams.
- Communication between CCS technology experts and IAM modellers needs to be enhanced. Such communication should include a regular meeting, with accessible, open and transparent data-sharing essential.









# Review CCS data input and assumptions



Source	Fuel	Capture Type	Plant type	HHV Efficienc (%)	Overnight y Full CAPEX \$2015/kW	Range Min	Range Max	Rai FOM (\$/kW/year) (\$/l	nge FOM MAX kW/year)	Range FOM MIN (\$/kW/year )	VOM \$/MWh	Range MIN VOM \$/MWh	Range MAX VOM \$/MWh	Build date l of Plant	Capture rate	CO2 Transport Cost (\$/Tonne CO2)	Range CO2 Transport Cost (\$/Tonne CO2)	CO2 Storage Costs (\$/Tonne CO2)	Range MIN CO2 Storage Costs (\$/Tonne CO2)
NETL	Coal	Post Combustion	Subcritical	31.2	4,523										90%	2.3744		9.2114	9.42
NETL	Coal	Post Combustion	Supercritical	32.5	4,593	1,802	2,862								90%	2.3744	2	9.2114	9.42
NETL	Gas	Post Combustion	Combined Cycle	45.7	1,912	1,166	1,908								90%	2.3744		9.2114	9.42
DECC	Gas	Post Combustion	Combined Cycle	44	1,540	1,246	1,980	23	18	26	2.46	2.13	2.93	2025	90%				5.89
DECC	Gas	Retro Post Combustion	Combined Cycle	44	1,027	1,246	1,980	23	18	26	2.46	2.13	3.01	2025	90%				5.89
DECC	Gas	Pre Combustion	Combined Cycle	38	1,466	2,126	3,153	22	18	26	2.79	2.42	3.30	2025	93%				5.89
DECC	Gas	Оху	Combined Cycle	42	1,540	2,420	3,666	61	52	71	2.65	2.27	3.15	2025	100%				5.89
DECC	Coal	Oxy	Supercritical	32	2,493	2,493	4,033	50	43	57	4.18	3.59	4.77	2025	89%				5.89
DECC	Coal	Pre Combustion	IGCC	30	2,860	1,540	2,493	48	40	55	0.00	3.67	20	2025	90%				5.89
DECC	Coal	Post Combustion	Supercritical	32	3,061	2,493	4,033	58	49	66	2.23	1.91	2.57	2025	89%				5.89
DECC	Coal	Partial post combustion	Supercritical	38	1,906	1,393	2,200	41	35	48	2.22	1.91	2.57	2025	33%				5.89
DECC	Coal	With ammonia	Supercritical	32	3,080	2,126	3,226	58	50	67	2.23	1.91	2.57	2025	89%		3		5.89
DECC	Coal	Retro Post Combustion	Supercritical	32	1,760	1,833	2,640	59	51	68	2.24	1.91	2.57	2025	89%				5.89
DECC	Coal	Оху	Supercritical	32	2,493	2,640	3,959	50	43	57	4.18	3.59	4.77	2025	91%		÷		5.89
DECC	Coal	Partial Pre combustion	IGCC	35	2,053	5,279	8,359	38	32	44	3.67	3.15	4.18	2025	30%				5.89
DECC	Coal	Retro Pre Combustion	IGCC	27	3,080	1,540	1,980	60	51	70	4.71	4.03	5.50	2025	89%				5.89
DECC	Biomass	Post Combustion	Conventional Boiler	15	6.379	1.246	1.613	102	87	117	5.76	4.91	6.60	2025	89%				5.89

# Investment Cost input assumptions review



#### CCS Overnight Investment Costs (\$2015/kW)





### Scenario Data Sources

- IPCC AR5 WG3 Scenario Database
  - Compile database of scenario projected sequestration rates, volumes, by technology, scenario, and IAM type
    - LIMITS
    - AMPERE
    - AR5
    - MILES
  - Enable Identification of key outlier scenarios and models and projections
  - Focus on EMF27 CCS scenarios to isolate the CCS influence on IAM scenarios
  - Published before 2015
- Add recent SSP Marker Model Scenario Database
  - 5 Shared Socioeconomic Pathways
  - Published Early 2017
- Literature Review of Academic and Industry Sources
  - NETL, IEA, MIPs









# IPCC AR5 WGIII - Energy System Scenarios





# Identify Influential IAMS

Model	GCAM	IMAGE	MESSAGE	REMIND	WITCH	AIM
MIPs	9	6	6	6	6	5
AR5 Scenarios	139	79	140	158	132	41



- SSP1 Sustainability- IMAGE (PBL) Hybrid systems dynamics and GE
- SSP2 Middle of the Road MESSAGE-GLOBIOM (IIASA) Hybrid
- SSP3 Regional Rivalry AIM/CGE (NIES) General Equilibrium (GE)
- SSP4 Inequality GCAM4 (PNNL) Partial Equilibrium (PE)
- SSP5 Fossil fuelled Development REMIND-MAGPIE (PIK) GE
- Others
  - WITCH-GLOBIOM (FEEM) General Equilibrium



















University College Cork, Ireland Coláiste na hOllscoile Corcaigh

# Uncertainty in CCS deployment Projections

• Exploring the EMF 27 model database for the chosen influential core models.

Model name	(1) Is there a maximum storage rate	(2) Regional differentiation of storage capacity	(3) Possibility of international trade of CO <sub>2</sub> storage space	(4) Regional differentiation of transport and/or storage cos	(5) Storage and transport cost <sup>a</sup> in \$US <sub>2005</sub> /tCO <sub>2</sub>	(6) Number of storage types	<li>(7) Storage cost differ per reservoir type</li>	(8) Storage capacity in GtCO <sub>2</sub>
BET	No	Yes	No	No	\$ 8	No differentiation	No	3538
FARM	No	Yes <sup>b</sup>	No	Yes <sup>b</sup>	\$ 13.8 <sup>b</sup> - ∞	No differentiation	No	Unlimited
GCAM	No	Yes	Yes <sup>c</sup>	Yes	\$ 0.1-\$96	2 <sup>d</sup>	Yes	7178
GRAPE	No	Yes	No	Yes	\$ 12.6-262	4 <sup>e</sup>	Yes	~20000
MACLIM	No	No	Yes <sup>f</sup>	Yes		No differentiation	No	Unlimited
MAGE	No	Yes	No	Yes	\$ -6-50	11 <sup>h</sup>	Yes	5856
MERGE	No	No		No	\$10	No differentiation	No	Unlimited
MESSAGE	No	No	Yes <sup>k</sup>	No	\$ 7-9 <sup>1</sup>	No differentiation	No	Unlimited
POLES	No	Yes	No	Yes	\$ 10-300	2 <sup>n</sup>	Yes	Unlimited
REMIND	Yes	Yes	No	No	S6	No differentiation	No	3959
FIAM-WORLD	No	Yes	No	Yes <sup>o</sup>	\$ 8-57	8 <sup>p</sup>	Yes	11600 <sup>q</sup>
WITCH	No	Yes <sup>r</sup>	No	Yes <sup>s</sup>	\$ 5-10 <sup>t</sup> (initial cost) <100	No differentiation	No	Unlimited

Personal communication with Bertram, C.; Bibas, R.; Blanford, G.; Calvin, K.; Carrara, S.; Yamamoto, H.; Kanudia, A.; Kitous A.G.; Krey, V.; Kurosawa, A.; Labriet, M.; Russ, P.; Sands, R.; Sugiyama, M.

Source: Koelbl, B. S., Broek, M. A. van den, Faaij, A. P. C. & Vuuren, D. P. van. Uncertainty in Carbon Capture and Storage (CCS) deployment projections: a cross-model comparison exercise. Climatic Change 123, 461-476 (2014).



# The Shared Socio Economic Pathways of the Energy Sector - Bauer et al http://dx.doi.org/10.1016/j.gloenvcha.2016.07.006











Fig. 1. Overview of basic SSPs, the energy sector elements of the narratives and the SPA specifications (O'Neill et al., 2016). HIC and MIC abbreviations for High and Medium Income Countries, respectively. The Shared Climate Policy Assumptions (SPAs), colored in yellow, are not used in the baseline scenarios, but only in the mitigation scenarios introduced in Sec. 2.2. (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)





# Carbon Price in Low Temperature Scenario SSPs







## Conclusion & Discussion points

- There appears to be an reliance upon the IPCC (2005) SR on CCS for calibration of CCS in IAMs, in the absence of other data sources.
- There is not a general awareness of the NETL baseline data sets within the IAM community.
- When considering the EMF27 study, the strong variation of CCS deployment projection rates could not be related to the reported differences in the assumptions of the models by means of a cross model comparison.
  - Source: Koelbl, B. S., Broek, M. A. van den, Faaij, A. P. C. & Vuuren, D. P. van. Uncertainty in Carbon Capture and Storage (CCS) deployment projections: a cross-model comparison exercise. Climatic Change 123, 461-476 (2014).
  - Investment costs were not included in the analysis that underpins this statement.
  - Investment costs, and CCS technology specification input assumptions need to be published as standard with CCS sensitivity analysis within IAM runs for cross model comparison.
- Model specific sensitivity runs on CCS calibration are required for further insights to go beyond the general statements from the EMF27 MIP type studies.
  - Muratori, M. et al. Carbon capture and storage across fuels and sectors in energy system transformation pathways. International Journal of Greenhouse Gas Control 57, 34-41 (2017).











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Environmental Research Institute Instiúd Taighde Comshaoil

Energy Policy and Modelling Group www.ucc.ie/energypolicy



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# **Reserve Slides**



## Investment Cost input assumptions review



CCS Overnight Investment Costs (\$2015/kW)







#### Primary Energy by Fuel by Model **EPMG** Primary Energy Stack (EJ) Low Temp Scenario / Years Variable 55P1-26 SSP1-34 SSP2-26 SSP2-34 SSP3-34 SSP4-26 \$\$94-34 SSP5-26 55P5-34 Primary Energy Other Model Primary Energy Geothermal \$ 1000 Primary Energy Solar Primary Energy Wind AIM/CGE III Primary Energy Biomass Traditional ğ 500 Primary Energy|Biomass|w/ CCS Primary Energy|B|omass|w/o CCS Primary Energy Hydro # 1000 Primary Energy Nuclear Primary Energy Gas | w/ CCS GCAM4 Primary Energy|Gas|w/o CCS 500 III Primary Energy|OII/w/ CCS Primary Energy Oil w/o CCS Primary Energy (Coal | w/ CCS z 600 Primary Energy (Coal) w/o CCS \$ 400 IMAGE A 200 MESSAGE-GLOBIOM 500 800 alues 000 alues REMIND-MAGPIE 400 1000 WITCH-GLOBIOM 500 8

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#### PE by Fuel w&w/o CCS Low Temp Scenarios EPMG PE CCS by Fuel Variable / Years Scenario SSP1-26 Primary Energy/Coal(w/ CCS Primary Energy(Gas)w/ CCS Primary SSP1-34 Primary Energy|Blomass Energy|Blomass|w/CCS Primary Energy|Coal Primary Energy Oil Primary Energy Oil (w/ CCS Model Primary Energy (Gas SSP2-26 400 SSP2-34 SSP3-34 A/M/CGE SSP4-26 SSP4-34 111 SSP5-26 400 SSP5-34 300 GCAM4 200 TT-IFI IMAGE 111 TIT MESSAGE-X T 23 300 REMIND-M. II. 100 300 WITCH-GLO. ity College Cork 2010 2030 2070 2010 2030 2070 2010 2030 2070 2010 2030 2070 2010 2030 2070 2010 2030 2070 2010 2030 2070 2010 2030 2070
#### Are these scenarios achievable?





Figures courtesy of Richard Millar based on IPCC AR5 WBIII database hosted by IIASA From Millar et al, 2016?





### How to avoid mitigation costs >60 T\$/year





Figures courtesy of Richard Millar based on IIASA database From Millar et al, 2016?



## Another way of looking at IPCC WG3 "well below 2°C" scenarios







Figures courtesy of Richard Millar based on IIASA database From Millar et al, 2016?



**4b.** What is the role of CCS in determining costs and climate outcomes of scenario analysis in Integrated Assessment Models? Richard Millar, Oxford University



## What is the role of CCS in determining costs and climate outcomes of scenario analysis in Integrated Assessment Models?

#### **Richard Millar**

James Glynn, Paul Deane, Niall MacDowell, Myles Allen, Brian Ó Gallachóir

richard.millar@ouce.ox.ac.uk

#### Overview



- I. The climate context
- 2. High-level insights into the role of CCS in climate scenarios
- 3. CCS deployment as a driver of cost in climate scenarios

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#### Overview



I. The climate context

- 2. High-level insights into the role of CCS in climate scenarios
- 3. CCS deployment as a driver of cost in climate scenarios





Source: Matthews & Caldeira GRL (2008)



Source: IPCC AR5 Synthesis Report (2014)



Source: IPCC AR5 Synthesis Report (2014)



Source: IPCC AR5 Synthesis Report (2014)



Source: IPCC AR5 Synthesis Report (2014)



Source: IPCC AR5 Synthesis Report (2014)



Source: IPCC AR5 Synthesis Report (2014)

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#### Overview



- I. The climate context
- 2. High-level insights into the role of CCS in climate scenarios
- 3. CCS deployment as a driver of cost in climate scenarios

## In scenarios with large emissions reductions demand for carbon remains high



Source: Millar et al Global Sustainability (in review)

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OXFORD MARTIN

SCHOOL

OXFORD





Source: Millar et al Global Sustainability (in review)

## CCS deployment is a well-constrained function of future warming in scenarios



Source: Millar et al Global Sustainability (in review)

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#### Overview



- I. The climate context
- 2. High-level insights into the role of CCS in climate scenarios
- 3. CCS deployment as a driver of cost in climate scenarios





## Representations of learning effects can drive deployment profiles of CCS



Riahi et al show that endogenous learning in MESSAGE reduces abatement costs to 1/4 of initial values



Source: Riahi et al, Energy Economics (2004)

## Representations of learning effects can drive deployment profiles of CCS





Using toy cost curves, with a very basic CCS/CDR learning effect model inbuilt, early deployment of CCS can be cost-optimal solution to meet a given carbon budget for relatively weak discounting of the future...

### BECCS cost-curves can also be an important driver of carbon price and mitigation costs



Source: Kriegler et al, Climatic Change (2013)

#### Session 5: CCS Flexibility

5a. Quantifying and qualifying the role and value of flexible CCS to the decarbonisation of national electricity systems

Clara Heuberger, Imperial College

Proceedings of the CCS Cost Network 2017 Workshop



# Quantifying and qualifying the role and value of flexible CCS to the decarbonisation of national electricity systems

Contribution to the 5<sup>th</sup> IEAGHG CCS Cost Network Workshop

Clara F. Heuberger<sup>a,b</sup>

and lain Staffell<sup>a</sup>, Nilay Shah<sup>b,c</sup>, Niall Mac Dowell<sup>a,b</sup>

<sup>a</sup> Centre for Environmental Policy (CEP)

<sup>b</sup> Centre for Process Systems Engineering (CPSE)

<sup>c</sup> Department of Chemical Engineering, Imperial College London

London, 14<sup>st</sup> September 2017

## Valuation metrics of power technologies

In a 20<sup>th</sup> century power system...





Systemic Technology Valuation – C. Heuberger 2/24



### The system value metric

The system value can be quantified as the difference in total system cost caused upon the deployment of a power generation or storage technology.



## The Electricity Systems Optimisation framework



## Power systems modelling - techniques



## Mathematical model formulation

$ \begin{array}{l} \forall i \in I \\ \forall a \in A \\ \forall z \in Z \end{array} $	Capacity expansion	<ul> <li>Initial installed capacity</li> <li>Build rate constraints</li> <li>Life time constraints</li> <li>Maximum resource constraints</li> </ul>
$ \begin{array}{l} \forall c \in C \\ \forall z \in Z \end{array} $	System-wide constraints	<ul> <li>Electricity demand</li> <li>Reserve, inertia requirements</li> <li>Emission target</li> <li>Transmission between zones</li> </ul>
$ \begin{array}{l} \forall t \in T \\ \forall z \in Z \end{array} $	Techwise constraints	<ul> <li>Power, reserve, inertia provision</li> <li>Flexibility of generation/storage units</li> </ul>
	Integer scheduling	<ul><li>Carbon emissions by technology</li><li>Uptime and downtime</li></ul>
$\forall l \in L$	Endogenous Cost Learning	<ul> <li>Line segment on cumulative cost curve</li> <li>Cumulative CAPEX at cumulative capacity</li> </ul>
sum	Objective	min { CAPEX + mode-specific OPEX }

🖹 CF Heuberger, E Rubin, I Staffell, N Shah, N Mac Dowell, Applied Energy, 2017, 204: 831–845



Systemic Technology Valuation – C. Heuberger 7/24

### Mathematical model formulation

$ \begin{array}{l} \forall i \in I \\ \forall a \in A \\ \forall z \in Z \end{array} $	Capacity expansion	$\begin{array}{ll} d_{i,a} = DIni_i & \forall i, a = 1 \\ b_{i,a} \leq BR_i \Delta_a & \forall i, a > 1 \\ d_{i,a} = d_{i,a-1} - b_{i,a-LTIni_i/\Delta_a} + b_{i,a} & \forall i, a \leq; \ d_{i,a} = \\ d_{i,a} \leq DMax_i & \forall i, a \end{array}$
$ \begin{array}{l} \forall c \in C \\ \forall z \in Z \end{array} $	System-wide constraints	$ \begin{array}{l} \sum_{ig} p2d_{ig,a,c,t} + \sum_{is} s2d_{is,a,c,t} = SD_{c,t,a} \left(1 + TL\right) - slak_{a,c,t} \: \forall \dots \\ \sum_{ig} r_{ig,a,c,t} \: RP_{ig} + \sum_{is} s2r \dots \geq SD_{c,t,a} \: RM + \sum_{ir} p2d_{ir,a,c,t} \: WR \: \forall \dots \\ \sum_{ig} n_{ig,a,c,t} \: Des_{ig} \: IP_{ig} \geq SI \qquad \forall a, c, t \\ \sum_{ig,c,t} e_{ig,a,c,t} \: WF_c \leq SE_a \qquad \forall a,  \dots \text{cap const., VoLL constr.} \end{array} $
$ \begin{array}{l} \forall t \in T \\ \forall z \in Z \end{array} $	Techwise constraints	$ \begin{array}{ll} n_{ig,a,c,t} \leq d_{ig,a} & \forall ig,a,c,t \\ u_{ig,a,c,t} \geq n_{ig,a,c,t} - n_{ig,a,c,t-1} & \forall ig,a,c,t \end{array} $
	Integer scheduling	switch, min/max, reserve, storage charging/discharging $\ldots$
$\forall l \in L$	Endogenous Cost Learning	$ \begin{split} \sum_{l} \rho_{il,a,l} &= 1 & \forall il, a \\ xs_{il,a,l} &\geq Xlo_{il,l}  \rho_{il,a,l} & \forall il, a, l,  \text{lin. interpol. constr.} \end{split} $
sum	Objective	$\min\{tsc\}; tsc = \sum_{i \in I \setminus il,a} CAPEX_i  b_{i,a} + OPEX_i  n_{i,a,c,t} +$

🖹 CF Heuberger, E Rubin, I Staffell, N Shah, N Mac Dowell, Applied Energy, 2017, 204: 831–845



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## The ESO framework – key features



## The ESO framework – key applications



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### System impact of onshore wind in 2035



## The value of onshore wind changes as a function of the available amount of capacity.

🖹 CF Heuberger, I Staffell, N Shah, N Mac Dowell, Computers and Chemical Engineering, 2017, ISSN: 0098-1354



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## System impact of CCGT post-combustion CCS



- The deployment of CCS capacity can reduce total capacity requirements and TSC.
- CCS utilisation increases as unabated and intermittent capacity is replaced.


#### Flexible CCGT post-combustion CCS



🚊 CF Heuberger, I Staffell, N Shah, N Mac Dowell, Valuing Flexibility in CCS Power Plants – FlexEVAL project for the IEAGHG, 2016



#### System Value – Summary for CCS options

CCGT-CCS technologies provide the highest relative system value in the UK power system.



#### System Value – Summary for CCS options

CCGT-CCS technologies provide the highest relative system value in the UK power system.



## Value of flexible CCS options

Flexible CCS technologies provide an additional value by accommodating higher levels of intermittent renewable capacity and power generation.



#### SV is sensitive to the system conditions



#### System value – CCS, wind, energy storage



Initially energy storage capacity reduce total system cost most. CCS and Wind capacity are valuable to the system.

🖹 CF Heuberger, I Staffell, N Shah, N Mac Dowell, Computers and Chemical Engineering, 2017, ISSN: 0098-1354

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#### Carbon reduction policies are essential



#### Hourly operation profiles



#### Pathways without CCS



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#### Compromising security of supply





#### Conclusions

The value of a power technology changes as a function of the penetration level and is dependent on the incumbent system conditions.

Flexible CCS technologies provide an additional value in being able to accommodate higher levels of intermittent renewable capacity and power generation.

Total system cost by mid-century can be reduced when investments into low-carbon technologies are made now.

#### Thank you. Feel free to ask any questions.

Clara F. Heuberger, Iain Staffell, Nilay Shah, Niall Mac Dowell Contact: c.heuberger14@imperial.ac.uk



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# BACKUP



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## LCOE, System LCOE, System Value



## System Value – Summary for CCS Options

Flexible CCS technologies provide an additional value by accommodating higher levels of intermittent renewable capacity and power generation.



## Power systems modelling - dimensions





#### 🖹 CF Heuberger, E Rubin, I Staffell, N Shah, N Mac Dowell, Applied Energy, 2017, 204: 831–845

Imperial College London CEPP Centre for Process Systems Engineering Systemic Technology Valuation – C. Heuberger

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#### Learning curves in the ESO-XEL model



#### Nominal cost reductions



E Rubin, IML Azevedo, P Jaramillo, S Yeh, Energy Policy, 2015, 86: p. 198–218





#### UK's power system – with technology learning

Investment timing moves to earlier planning years.

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#### Share of power generation changes

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## Total system cost reduce if learning is fostered



Investment cost and total system cost (2015-2050) can be reduced if technology learning encouraged.

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## Modelling technology learning



## Perfect foresight vs. myopic planning



- Myopic decision making as rolling horizon optimisation
- Foresight horizon ≠ decision horizon
- Disruptive event can be assessed as part of the optimisation



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## Build rate parameter sensitivity



#### Super technology



#### **5b. Decarbonising the Australian National Electricity Market—Implications for CCS** Andy Boston, Red Vector



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# **Report Authors**





#### Andy Boston CEng

Director of Red Vector, an Energy Consultancy Service: Previously

- Head of Energy Research Partnership Analysis Team
- Technical Head of Modelling for E.ON UK
- Head of Business Modelling Team for PowerGen
- Thermodynamics, Central Electricity Generating Board

#### Dr Geoff Bongers CPChem GACID

Director of Gamma Energy Technologies More than 13 years experience in working with Global Mining, Aluminium and Energy companies.

#### Steph Byrom

Gamma Energy Technologies Four years at Rio Tinto specialising in energy and the environment











Policy Options for Australia's Electricity Supply Sector, By Climate Change Authority, Aug 2016

# **Overall Messages**



It is important to consider the whole system across <u>all</u> <u>timescales</u> to 2050 and beyond

- The value of a technology depends on existing grid
- Chasing intermediate targets whilst ignoring the long term can be suboptimal
- Energy supply is only one of several grid services

A secure grid requires <u>a range of</u> <u>essential services</u>

- Traditional grid service suppliers are disappearing
- Services need valuing to reward existing providers and attract new suppliers
- Existing plant can provide many services if flexible
- Inflexible plant will struggle to survive

# **Overall Messages**



#### The solution will be diverse

- To resolve the trilemma, a range of technologies will be required
- Each technology brings a different range of services
- Each state has unique problems and opportunities

Providing <u>reliable</u> low emissions electricity <u>comes at a cost</u>

- All low carbon energy forms are more expensive than existing assets
- Total system optimisation will lead to the lowest cost highest reliability outcomes



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# MEGS: Modelling Energy & Grid Services



MEGS balances several services essential to grid operation:

- Energy must balance.
- There is sufficient supply of reserve and response services.
- There is sufficient inertia
- There is sufficient reliable capacity to meet peak demand






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#### Renewables Ninja!





Ninja takes historic weather records and simulates what wind and PV would've generated in those years.

Has been validated against market data for NEM

Known locations marked on map

This project has 10 years of coincidental market and Ninja data

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### Anatomy of a Drough

This is 1 in 5 year wind drought for NEM. All states went down together for a week. Assume system is OK with 1/2 of normal wind level. Rest is made from storage Would have to hold 14MWh per MW of wind for 5 years (red area). So a 1GW windfarm would need 108 of Tesla's biggest batteries to "firm it up".



### Anatomy of a Drough





# Decarbonisation Pathways







### **Tech Option Conclusions**



- The effectiveness of a technology depends on how much exists already
  - Costs increase in a **non-linear** fashion as they are added
  - Simple metric like LCOE can't explain or represent that behaviour
- · Renewables appears to be cheapest for initial steps
  - But not for deeper decarbonisation (diminishing returns)
- Building gas is cheaper for mid levels of decarbonisation around 50%
- Only CCS can get to deep (>60%) decarbonisation levels
- The cost of gas CCS and coal CCS are similar at \$12/GJ



## Finkel's Pathways

### Load Duration Curves



Each line on the curve is compiled by sorting from highest on the left to lowest on the right. It neatly demonstrates the running pattern of different plant over the entire year, and shows the effect of renewable generation on the demand profile.





Renewables (wind and solar – with some additional storage) I5GW steps

Gamma Energy Technology



The solution here is technically feasible but not without difficulties:

- · The baseload market has virtually disappeared
- Black Coal has to run very flexibly, often shutting down daily
- Some renewable output is lost through insufficient demand



The solution here is costly:

- Curtailment (loss of renewable output) is huge
- Abatement cost of last step is 234 \$/t
- This does not seem the best decarbonisation solution





Retrofitted CCS plant occupies the near-baseload market, **but needs to be flexible**, and new gas has a high load factor. There is only a small curtailment of renewables. The remaining coal occupies the mid-merit position working flexibly with OCGT, hydro and storage at peaks.

The cost of abatement is \$107/t for the final stages of this approach...



## State by State 2030 Stories



 Likely to need significant work to prepare it for extra ongoing costs + lifetime consumption

CCS here would have to be very flexible

#### South Australia

Gamma Energy Technology

RED



- There's not a great role for PV in SA
- Gas plant provides inertia and reserve in support of wind



### **Overall Messages**



It is important to consider the whole system across <u>all</u> <u>timescales</u> to 2050 and beyond

- The value of a technology depends on existing grid
- Chasing intermediate targets whilst ignoring the long term can be suboptimal
- Energy supply is only one of several grid services

LCOE is helpful X

A secure grid requires <u>a range of</u> <u>essential services</u>

- Traditional grid service suppliers are disappearing
- Services need valuing to reward existing providers and attract new suppliers
- Existing plant can provide many services if flexible
- Inflexible plant will struggle to survive

Baseload Rules OK! X

### **Overall Messages**



#### The solution will be diverse

- To resolve the trilemma, a range of technologies will be required
- Each technology brings a different range of services
- Each state has unique problems and opportunities

One size fits all X

Providing <u>reliable</u> low emissions electricity <u>comes at a cost</u>

- All low carbon energy forms are more expensive than existing assets
- Total system optimisation will lead to the lowest cost highest reliability outcomes





"gap in the story"



#### Wind Droughts, MEGS and Renewables Ninja

State	Long term capacity factor	No of droughts > I week in 2006-2015	Length of"I in 5 year" drought	MWh of storage, per MW of wind, to survive 1 in 5 year drought
QLD	16%	70	21 days	48 hours
NSW	31%	15	12 days	27 hours
VIC	31%	6	10 days	28 hours
TAS	38%	4	9 days	37 hours
SA	33%	5	9 days	23 hours
NEM	30%	1	6 days	14 hours



## International Experience



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#### IEA Greenhouse Gas R&D Programme

Pure Offices, Cheltenham Office Park, Hatherley Lane, Cheltenham, Glos. GL51 6SH, UK

Tel: +44 1242 802911 mail@ieaghg.org www.ieaghg.org